



P H O E N I X

Contract laser punch press services

- ❑ Fast reliable service
- ❑ Cost effective low volume production runs
- ❑ Precision twin head laser profiling and punching





Centrally based Cooke Brothers Engineering Services provides a comprehensive range of sub-contract services, which include 3D CAD Design, Multi Axis Machining Centres, Wire Eroding, Precision Tool Design and Manufacture, Presswork, Welding, Polishing and Laser Etching.

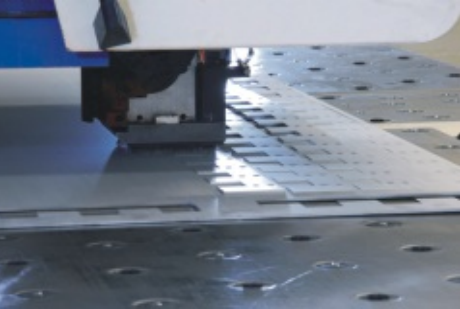
Offering the clear cost saving advantages of fast, accurate, start to finish machining, the company's Trumpf Combination Laser Punch Press combines precision laser profile cutting together with rapid piercing, forming and coining. In-house Laser marking and engraving services are also available.

Laser Punch Press Features:

- Sheet metal laser cutting and /or punch press facility
- Capacity up to 3.0m x 1.25m
- Materials up to 6mm thick Mild Steel or 5mm Stainless Steel
- Minimal design, set up or tooling costs
- Combines profile cutting with rapid piercing, forming and coining processes
- Small batch or low production run options available
- Quick turnaround and delivery service
- Rapid design changes
- Competitive piece prices
- Fast quotation response
- ISO 9001 Certification



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Cooke Brothers Engineering offers more than simple laser blanks, our Combination Trumpf machines will accurately laser cut the component, whilst at the same time punch out round holes, slots, squares, intricate shapes and design features.

The multifunction laser punch press provides high quality start-to-finish machining, eliminating the need for secondary operations and therefore substantially reduces component costs.

Particular expertise in architectural hardware and in regular production runs considered too small or too subject to design changes for conventional tooling to be suitable.

The photograph on this page shows typical fully finished components from our laser punch press



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